



Control Union Certifications B.V.
Meeuwenlaan 4-6 , 8011 BZ , Zwolle , Netherlands , NL
+31 38 426 0100
www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU851680GRS-2023-00036632

Control Union Certifications certifies that

Hilados Olotenses S.A.

License Number: CB-CUC- 851680

CARRETERA DEL CORB,4

17178 LES PRESES , Spain , ES

has been audited and found to be in conformity with the
Global Recycled Standard (GRS)
- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Dyed yarns (PC0029), Dyed fabrics (PC0025)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Dyeing (PR0008)*, Spinning (PR0027)*, Trading (PR0030)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2024-05-15

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standard Claims Policy V1.2

Place and date of issue:



Zwolle, 2023-05-16
Last updated: 2023-05-18

On behalf of the Managing Director
Cristina Rodriguez Vegas | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

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T · +31 38 426 0100 · F · +31 38 423 7040 · certifications@controlunion.com



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Global Recycled Standard (GRS)

Products Appendix

Under the scope of this certificate, the following products are covered:

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Open-end yarns (PD0066)	15.0%Polyester (RM0186)	GRS (GRS)	1000502
		85.0%Recycled pre-consumer Cotton (RM0106)		1090770 224251
Dyed fabrics (PC0025)	Carded yarns (PD0067)	75.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502
		5.0%Recycled pre-consumer Polyester (RM0188)		224251
		9.0%Polyester (RM0186)		
		11.0%Recycled post-consumer Polyester (RM0189)		
Dyed yarns (PC0029)	Open-end yarns (PD0066)	100.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	1.7%Recycled post-consumer Mixed fibers (RM0261)	GRS (GRS)	1000502
		15.0%Recycled pre-consumer Mixed fibers (RM0260)		224251
		35.0%Recycled pre-consumer Cotton (RM0106)		
		20.0%Recycled post-consumer Polyester (RM0189)		
		15.3%Recycled post-consumer Cotton (RM0107)		
		13.0%Recycled pre-consumer Polyester (RM0188)		
Dyed yarns (PC0029)	Open-end yarns (PD0066)	35.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502
		1.7%Recycled post-consumer Mixed fibers (RM0261)		224251
		22.0%Recycled pre-consumer Polyester (RM0188)		
		15.3%Recycled post-consumer Cotton (RM0107)		
		6.0%Recycled pre-consumer Mixed fibers (RM0260)		
		20.0%Recycled post-consumer Polyester (RM0189)		

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Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	50.0%Recycled pre-consumer Cotton (RM0106) 50.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	5.6%Recycled post-consumer Mixed fibers (RM0261) 50.4%Recycled post-consumer Cotton (RM0107) 24.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	50.5%Recycled post-consumer Cotton (RM0107) 24.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189) 5.5%Recycled post-consumer Mixed fibers (RM0261)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	1.0%Recycled pre-consumer Polyester (RM0188) 22.0%Recycled pre-consumer Mixed fibers (RM0260) 55.0%Recycled pre-consumer Cotton (RM0106) 22.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	22.0%Recycled pre-consumer Mixed fibers (RM0260) 57.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189) 1.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251

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Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	13.0%Polyester (RM0186) 25.0%Cotton (RM0102) 5.0%Recycled pre-consumer Mixed fibers (RM0260) 57.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	12.0%Polyester (RM0186) 58.0%Recycled pre-consumer Cotton (RM0106) 19.0%Cotton (RM0102) 11.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	58.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 5.0%Recycled pre-consumer Mixed fibers (RM0260) 25.0%Cotton (RM0102)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	1.0%Recycled pre-consumer Polyester (RM0188) 20.0%Recycled post-consumer Polyester (RM0189) 58.6%Recycled pre-consumer Cotton (RM0106) 20.4%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	27.0%Polyester (RM0186) 60.0%Recycled pre-consumer Cotton (RM0106) 13.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	60.0%Recycled pre-consumer Cotton (RM0106) 40.0%Acrylic (RM0156)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	64.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189) 16.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	13.0%Recycled pre-consumer Polyester (RM0188) 67.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	12.0%Polyester (RM0186) 9.0%Recycled pre-consumer Mixed fibers (RM0260) 68.0%Recycled pre-consumer Cotton (RM0106) 11.0%Cotton (RM0102)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	9.0%Recycled pre-consumer Mixed fibers (RM0260) 68.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 11.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	68.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 8.0%Recycled pre-consumer Polyester (RM0188) 12.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	71.0%Recycled pre-consumer Cotton (RM0106) 3.0%Recycled pre-consumer Mixed fibers (RM0260) 6.0%Recycled pre-consumer Polyester (RM0188) 20.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251

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Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	72.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 10.0%Recycled pre-consumer Polyester (RM0188) 6.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	13.0%Recycled pre-consumer Polyester (RM0188) 72.0%Recycled pre-consumer Cotton (RM0106) 15.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	12.0%Polyester (RM0186) 72.0%Recycled pre-consumer Cotton (RM0106) 16.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	20.0%Recycled post-consumer Polyester (RM0189) 72.0%Recycled pre-consumer Cotton (RM0106) 8.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	15.6%Recycled pre-consumer Mixed fibers (RM0260) 12.0%Polyester (RM0186) 72.4%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	3.0%Recycled pre-consumer Polyester (RM0188) 11.0%Recycled pre-consumer Mixed fibers (RM0260) 74.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251

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Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	8.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502
		75.0%Recycled pre-consumer Cotton (RM0106)		1090770
		12.0%Polyester (RM0186)		224251
		5.0%Recycled pre-consumer Polyester (RM0188)		
Dyed yarns (PC0029)	Open-end yarns (PD0066)	4.5%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502
		12.0%Polyester (RM0186)		224251
		8.5%Recycled pre-consumer Mixed fibers (RM0260)		
		75.0%Recycled pre-consumer Cotton (RM0106)		
Dyed yarns (PC0029)	Open-end yarns (PD0066)	3.0%Acrylic (RM0156)	GRS (GRS)	1000502
		16.0%Polyester (RM0186)		224251
		6.0%Recycled pre-consumer Polyester (RM0188)		
		75.0%Recycled pre-consumer Cotton (RM0106)		
Dyed yarns (PC0029)	Open-end yarns (PD0066)	8.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502
		75.0%Recycled pre-consumer Cotton (RM0106)		224251
		17.0%Polyester (RM0186)		
Dyed yarns (PC0029)	Open-end yarns (PD0066)	16.0%Polyester (RM0186)	GRS (GRS)	1000502
		76.3%Recycled pre-consumer Cotton (RM0106)		224251
		7.7%Recycled pre-consumer Mixed fibers (RM0260)		
Dyed yarns (PC0029)	Open-end yarns (PD0066)	11.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502
		12.0%Polyester (RM0186)		1090770
		77.0%Recycled pre-consumer Cotton (RM0106)		224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	12.0%Polyester (RM0186)	GRS (GRS)	1000502
		10.0%Recycled pre-consumer Mixed fibers (RM0260)		224251
		78.0%Recycled pre-consumer Cotton (RM0106)		

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Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	13.0%Polyester (RM0186) 79.0%Recycled pre-consumer Cotton (RM0106) 8.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	80.0%Recycled pre-consumer Cotton (RM0106) 7.0%Recycled pre-consumer Polyester (RM0188) 10.0%Polyester (RM0186) 3.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	10.0%Polyester (RM0186) 80.0%Recycled pre-consumer Cotton (RM0106) 2.0%Acrylic (RM0156) 8.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	10.5%Recycled post-consumer Polyester (RM0189) 9.5%Polyester (RM0186) 80.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	9.0%Recycled pre-consumer Polyester (RM0188) 11.0%Polyester (RM0186) 80.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	9.0%Recycled pre-consumer Polyester (RM0188) 11.0%Polyester (RM0186) 80.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	12.0%Polyester (RM0186) 80.0%Recycled pre-consumer Cotton (RM0106) 1.5%Recycled pre-consumer Mixed fibers (RM0260) 6.5%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251

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Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	12.0%Polyester (RM0186) 80.0%Recycled pre-consumer Cotton (RM0106) 8.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	7.0%Recycled pre-consumer Mixed fibers (RM0260) 80.0%Recycled pre-consumer Cotton (RM0106) 13.0%Polyester (RM0186)	GRS (GRS)	1000502 1090770 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	80.0%Recycled pre-consumer Cotton (RM0106) 1.0%Polyester (RM0186) 19.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 1090770 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	20.0%Cotton (RM0102) 80.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	20.0%Polyester (RM0186) 80.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	80.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	20.0%Recycled pre-consumer Polyester (RM0188) 80.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	9.0%Recycled post-consumer Polyester (RM0189) 11.0%Polyester (RM0186) 80.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 1090770 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	7.5%Recycled pre-consumer Mixed fibers (RM0260) 80.5%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	4.0%Recycled pre-consumer Mixed fibers (RM0260) 1.0%Recycled pre-consumer Polyester (RM0188) 3.0%Acrylic (RM0156) 11.0%Polyester (RM0186) 81.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	6.0%Recycled pre-consumer Polyester (RM0188) 12.0%Polyester (RM0186) 82.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	82.0%Recycled pre-consumer Cotton (RM0106) 18.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	4.0%Recycled pre-consumer Polyester (RM0188) 83.0%Recycled post-consumer Cotton (RM0107) 12.0%Polyester (RM0186) 1.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	5.0%Recycled pre-consumer Polyester (RM0188) 83.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 1090770 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	4.0%Recycled pre-consumer Polyester (RM0188) 83.0%Recycled pre-consumer Cotton (RM0106) 13.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	83.0%Recycled pre-consumer Cotton (RM0106) 1.0%Recycled pre-consumer Polyester (RM0188) 16.0%Polyester (RM0186)	GRS (GRS)	1000502 224251

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	4.0%Recycled pre-consumer Mixed fibers (RM0260) 12.0%Polyester (RM0186) 84.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	84.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 4.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	13.0%Polyester (RM0186) 84.0%Recycled pre-consumer Cotton (RM0106) 3.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	84.0%Recycled pre-consumer Cotton (RM0106) 16.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	3.0%Recycled pre-consumer Mixed fibers (RM0260) 12.0%Polyester (RM0186) 85.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	12.0%Polyester (RM0186) 3.0%Recycled pre-consumer Polyester (RM0188) 85.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	1.0%Recycled pre-consumer Polyester (RM0188) 86.0%Recycled pre-consumer Cotton (RM0106) 10.0%Polyester (RM0186) 3.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251

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Page 11 / 34



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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	12.0%Polyester (RM0186) 1.0%Recycled pre-consumer Polyester (RM0188) 86.0%Recycled pre-consumer Cotton (RM0106) 1.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	86.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 2.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	86.0%Recycled pre-consumer Cotton (RM0106) 13.0%Polyester (RM0186) 1.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	86.0%Recycled pre-consumer Cotton (RM0106) 14.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	2.0%Recycled pre-consumer Mixed fibers (RM0260) 12.0%Polyester (RM0186) 86.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	88.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	89.0%Recycled pre-consumer Cotton (RM0106) 9.0%Polyester (RM0186) 2.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	10.0%Polyester (RM0186) 90.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251

Place and date of issue:



Zwolle, 2023-05-16
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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	1.0%Recycled pre-consumer Polyester (RM0188) 9.0%Polyester (RM0186) 90.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	4.0%Recycled post-consumer Polyester (RM0189) 7.0%Recycled pre-consumer Polyester (RM0188) 10.0%Polyester (RM0186) 0.1%Recycled pre-consumer Mixed fibers (RM0260) 7.0%Cotton (RM0102) 71.9%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	2.0%Polyester (RM0186) 10.0%Recycled post-consumer Polyester (RM0189) 88.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	90.0%Recycled post-consumer Viscose (rayon) (RM0241) 10.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 4.0%Recycled pre-consumer Polyester (RM0188) 10.0%Recycled pre-consumer Mixed fibers (RM0260) 74.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	100.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	11.0%Polyester (RM0186) 89.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	224251

Place and date of issue:



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Page 13 / 34



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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 11.0%Recycled pre-consumer Mixed fibers (RM0260) 76.0%Recycled pre-consumer Cotton (RM0106) 1.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	74.0%Recycled pre-consumer Cotton (RM0106) 11.0%Recycled pre-consumer Mixed fibers (RM0260) 3.0%Recycled pre-consumer Polyester (RM0188) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Acrylic (RM0156) 88.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	87.0%Recycled pre-consumer Cotton (RM0106) 1.0%Recycled pre-consumer Mixed fibers (RM0260) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 16.0%Recycled pre-consumer Mixed fibers (RM0260) 72.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	11.0%Recycled pre-consumer Polyester (RM0188) 2.0%Recycled pre-consumer Mixed fibers (RM0260) 12.0%Polyester (RM0186) 75.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251

Place and date of issue:



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License Number CB-CUC-851680

Page 14 / 34



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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)
Hilados Olotenses S.A.
Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	14.0%Recycled pre-consumer Polyester (RM0188) 70.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 4.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	29.0%Recycled pre-consumer Polyester (RM0188) 59.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 82.0%Recycled pre-consumer Cotton (RM0106) 6.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	15.0%Cotton (RM0102) 12.0%Polyester (RM0186) 7.0%Recycled pre-consumer Polyester (RM0188) 66.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	5.0%Recycled pre-consumer Mixed fibers (RM0260) 71.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 12.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 80.0%Recycled pre-consumer Cotton (RM0106) 8.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	81.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 7.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251

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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	85.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 3.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	74.0%Recycled pre-consumer Cotton (RM0106) 14.0%Polyester (RM0186) 12.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	19.0%Polyester (RM0186) 12.0%Recycled pre-consumer Mixed fibers (RM0260) 6.0%Recycled pre-consumer Polyester (RM0188) 63.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	13.0%Polyester (RM0186) 87.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	16.0%Recycled pre-consumer Polyester (RM0188) 70.0%Recycled pre-consumer Cotton (RM0106) 14.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	80.0%Recycled pre-consumer Cotton (RM0106) 6.0%Recycled pre-consumer Mixed fibers (RM0260) 14.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	74.0%Recycled pre-consumer Cotton (RM0106) 14.0%Recycled pre-consumer Polyester (RM0188) 12.0%Polyester (RM0186)	GRS (GRS)	224251

Place and date of issue:



Zwolle, 2023-05-16
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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	15.0%Polyester (RM0186) 10.0%Recycled pre-consumer Polyester (RM0188) 75.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	59.0%Recycled pre-consumer Cotton (RM0106) 15.0%Polyester (RM0186) 12.0%Cotton (RM0102) 14.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	15.0%Polyester (RM0186) 72.0%Recycled pre-consumer Cotton (RM0106) 13.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	5.0%Recycled pre-consumer Polyester (RM0188) 15.0%Polyester (RM0186) 80.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	17.0%Recycled pre-consumer Mixed fibers (RM0260) 71.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	70.0%Recycled pre-consumer Cotton (RM0106) 18.0%Recycled pre-consumer Mixed fibers (RM0260) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	87.0%Recycled pre-consumer Cotton (RM0106) 2.0%Acrylic (RM0156) 11.0%Polyester (RM0186)	GRS (GRS)	1000502 224251

Place and date of issue:



Zwolle, 2023-05-16
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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	10.0%Polyester (RM0186) 88.0%Recycled pre-consumer Cotton (RM0106) 2.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	20.0%Cotton (RM0102) 80.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	13.0%Recycled pre-consumer Polyester (RM0188) 66.0%Recycled pre-consumer Cotton (RM0106) 20.0%Polyester (RM0186) 1.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	20.0%Polyester (RM0186) 75.0%Recycled pre-consumer Cotton (RM0106) 5.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	77.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189) 3.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	79.0%Recycled pre-consumer Cotton (RM0106) 21.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	21.0%Recycled post-consumer Polyester (RM0189) 79.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	74.0%Recycled pre-consumer Cotton (RM0106) 26.0%Polyester (RM0186)	GRS (GRS)	224251

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Zwolle, 2023-05-16
 Last updated: 2023-05-18

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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)
Hilados Olotenses S.A.
Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 27.0%Recycled pre-consumer Cotton (RM0106) 59.0%Cotton (RM0102) 2.0%Recycled pre-consumer Polyester (RM0188)	GRS (No label)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 60.0%Recycled pre-consumer Cotton (RM0106) 3.0%Acrylic (RM0156) 25.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	84.0%Recycled pre-consumer Cotton (RM0106) 8.0%Polyester (RM0186) 3.0%Acrylic (RM0156) 5.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	3.0%Recycled pre-consumer Polyester (RM0188) 12.0%Polyester (RM0186) 85.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	34.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189) 46.0%Cotton (RM0102)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	2.0%Recycled pre-consumer Polyester (RM0188) 4.0%Polyester (RM0186) 8.0%Recycled post-consumer Polyester (RM0189) 51.0%Recycled pre-consumer Cotton (RM0106) 35.0%Cotton (RM0102)	GRS (GRS)	1000502 224251

Place and date of issue:



Zwolle, 2023-05-16
 Last updated: 2023-05-18

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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	82.0%Recycled pre-consumer Cotton (RM0106) 5.0%Recycled pre-consumer Mixed fibers (RM0260) 4.0%Acrylic (RM0156) 9.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	84.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 4.0%Cotton (RM0102)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 10.0%Recycled pre-consumer Polyester (RM0188) 73.0%Recycled pre-consumer Cotton (RM0106) 5.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	5.0%Recycled pre-consumer Polyester (RM0188) 75.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	57.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189) 23.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	58.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 6.0%Recycled pre-consumer Polyester (RM0188) 24.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251

Place and date of issue:



Zwolle, 2023-05-16
 Last updated: 2023-05-18

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License Number CB-CUC-851680

Page 20 / 34



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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	58.0%Recycled pre-consumer Cotton (RM0106) 30.0%Polyester (RM0186) 2.0%Recycled pre-consumer Mixed fibers (RM0260) 10.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	70.0%Recycled pre-consumer Cotton (RM0106) 4.0%Recycled pre-consumer Mixed fibers (RM0260) 6.0%Recycled pre-consumer Polyester (RM0188) 20.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	7.0%Recycled pre-consumer Polyester (RM0188) 20.0%Recycled post-consumer Polyester (RM0189) 63.0%Recycled pre-consumer Cotton (RM0106) 10.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	20.0%Recycled post-consumer Polyester (RM0189) 64.0%Recycled pre-consumer Cotton (RM0106) 16.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	65.0%Recycled pre-consumer Cotton (RM0106) 35.0%Cotton (RM0102)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	65.2%Recycled pre-consumer Cotton (RM0106) 14.0%Recycled pre-consumer Polyester (RM0188) 20.0%Recycled post-consumer Polyester (RM0189) 0.8%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251

Place and date of issue:



Zwolle, 2023-05-16
 Last updated: 2023-05-18

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Certification Body



Standard's logo



License Number CB-CUC-851680

Page 21 / 34



Control Union Certifications B.V.
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 www.controlunion.com

Scope Certificate Number: CU851680GRS-2023-00036632 (continued)
Hilados Olotenses S.A.
Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	66.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189) 1.0%Recycled pre-consumer Mixed fibers (RM0260) 13.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 81.0%Recycled pre-consumer Cotton (RM0106) 7.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 70.0%Recycled pre-consumer Cotton (RM0106) 18.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	70.0%Recycled pre-consumer Cotton (RM0106) 30.0%Acrylic (RM0156)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	8.0%Recycled pre-consumer Polyester (RM0188) 12.0%Polyester (RM0186) 71.0%Recycled pre-consumer Cotton (RM0106) 9.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	73.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 15.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	20.0%Recycled post-consumer Polyester (RM0189) 3.0%Recycled pre-consumer Mixed fibers (RM0260) 77.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251

Place and date of issue:



Zwolle, 2023-05-16
 Last updated: 2023-05-18

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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)
Hilados Olotenses S.A.
Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	9.0%Recycled pre-consumer Polyester (RM0188) 79.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	8.0%Polyester (RM0186) 4.0%Acrylic (RM0156) 83.0%Recycled pre-consumer Cotton (RM0106) 5.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	16.0%Polyester (RM0186) 8.0%Recycled pre-consumer Mixed fibers (RM0260) 76.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	8.0%Recycled pre-consumer Polyester (RM0188) 13.0%Polyester (RM0186) 79.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	80.0%Recycled pre-consumer Cotton (RM0106) 20.0%Acrylic (RM0156)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	20.0%Polyester (RM0186) 80.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	80.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	81.0%Recycled pre-consumer Cotton (RM0106) 19.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251

Place and date of issue:



Zwolle, 2023-05-16
 Last updated: 2023-05-18

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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)
Hilados Olotenses S.A.
Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 6.0%Recycled pre-consumer Polyester (RM0188) 82.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	3.0%Recycled pre-consumer Polyester (RM0188) 82.0%Recycled pre-consumer Cotton (RM0106) 3.0%Recycled pre-consumer Mixed fibers (RM0260) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	11.0%Recycled post-consumer Polyester (RM0189) 7.0%Recycled pre-consumer Polyester (RM0188) 82.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	12.0%Polyester (RM0186) 5.0%Recycled pre-consumer Polyester (RM0188) 83.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	83.0%Recycled pre-consumer Cotton (RM0106) 17.0%Polyester (RM0186)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	1.0%Recycled pre-consumer Polyester (RM0188) 4.0%Recycled pre-consumer Mixed fibers (RM0260) 12.0%Polyester (RM0186) 83.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	84.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 4.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251

Place and date of issue:



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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)
Hilados Olotenses S.A.
Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	15.0%Polyester (RM0186) 85.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	87.0%Recycled pre-consumer Cotton (RM0106) 1.0%Recycled pre-consumer Polyester (RM0188) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	1.0%Recycled pre-consumer Polyester (RM0188) 12.0%Polyester (RM0186) 87.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	88.0%Recycled pre-consumer Cotton (RM0106) 1.0%Recycled post-consumer Polyester (RM0189) 11.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	3.0%Recycled post-consumer Polyester (RM0189) 9.0%Polyester (RM0186) 88.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	90.0%Recycled pre-consumer Cotton (RM0106) 10.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Carded yarns (PD0067)	5.0%Cashmere (RM0020) 90.0%Recycled pre-consumer Cotton (RM0106) 5.0%Wool (RM0077)	GRS (GRS)	224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	7.0%Recycled post-consumer Polyester (RM0189) 83.0%Recycled pre-consumer Cotton (RM0106) 10.0%Polyester (RM0186)	GRS (GRS)	1000502 224251

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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	12.0%Polyester (RM0186) 10.0%Recycled pre-consumer Mixed fibers (RM0260) 8.0%Recycled pre-consumer Polyester (RM0188) 70.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	79.0%Recycled pre-consumer Cotton (RM0106) 10.0%Polyester (RM0186) 11.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	18.5%Recycled post-consumer Polyester (RM0189) 11.0%Recycled pre-consumer Mixed fibers (RM0260) 1.0%Recycled post-consumer Mixed fibers (RM0261) 12.0%Recycled post-consumer Cotton (RM0107) 21.0%Recycled pre-consumer Cotton (RM0106) 36.5%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	19.0%Recycled post-consumer Polyester (RM0189) 11.0%Recycled pre-consumer Mixed fibers (RM0260) 1.0%Recycled post-consumer Mixed fibers (RM0261) 12.0%Recycled post-consumer Cotton (RM0107) 36.0%Recycled pre-consumer Polyester (RM0188) 21.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251

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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	11.0%Recycled pre-consumer Mixed fibers (RM0260) 20.0%Recycled post-consumer Polyester (RM0189) 60.0%Recycled pre-consumer Cotton (RM0106) 9.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	12.0%Recycled post-consumer Polyester (RM0189) 3.0%Polyester (RM0186) 85.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	65.0%Recycled pre-consumer Cotton (RM0106) 2.0%Recycled post-consumer Mixed fibers (RM0261) 20.0%Recycled post-consumer Polyester (RM0189) 13.0%Recycled post-consumer Cotton (RM0107)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	57.0%Recycled pre-consumer Cotton (RM0106) 8.0%Acrylic (RM0156) 21.0%Recycled post-consumer Polyester (RM0189) 13.0%Recycled pre-consumer Polyester (RM0188) 1.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251

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Page 27 / 34



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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

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Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	14.0%Recycled pre-consumer Cotton (RM0106) 32.0%Recycled post-consumer Cotton (RM0107) 20.0%Recycled post-consumer Polyester (RM0189) 3.0%Recycled post-consumer Mixed fibers (RM0261) 24.0%Recycled pre-consumer Polyester (RM0188) 7.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	14.5%Recycled pre-consumer Polyester (RM0188) 4.5%Recycled pre-consumer Mixed fibers (RM0260) 12.0%Polyester (RM0186) 69.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	15.0%Recycled pre-consumer Polyester (RM0188) 70.0%Recycled pre-consumer Cotton (RM0106) 15.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	2.0%Recycled pre-consumer Mixed fibers (RM0260) 57.0%Recycled pre-consumer Cotton (RM0106) 15.0%Recycled post-consumer Polyester (RM0189) 3.0%Recycled post-consumer Mixed fibers (RM0261) 23.0%Recycled post-consumer Cotton (RM0107)	GRS (GRS)	1000502 224251

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Page 28 / 34



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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	16.0%Recycled pre-consumer Polyester (RM0188) 45.0%Recycled pre-consumer Cotton (RM0106) 15.0%Recycled post-consumer Polyester (RM0189) 24.0%Recycled pre-consumer Mixed fibers (RM0260)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	18.0%Recycled pre-consumer Polyester (RM0188) 70.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	6.0%Recycled pre-consumer Polyester (RM0188) 20.0%Recycled post-consumer Polyester (RM0189) 2.0%Recycled pre-consumer Mixed fibers (RM0260) 17.0%Recycled post-consumer Cotton (RM0107) 2.0%Recycled post-consumer Mixed fibers (RM0261) 53.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	2.0%Recycled pre-consumer Polyester (RM0188) 14.0%Recycled pre-consumer Mixed fibers (RM0260) 14.0%Polyester (RM0186) 70.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	23.0%Recycled post-consumer Cotton (RM0107) 3.0%Recycled post-consumer Mixed fibers (RM0261) 54.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251

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Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	20.0%Recycled post-consumer Polyester (RM0189) 30.0%Recycled pre-consumer Cotton (RM0106) 11.0%Recycled pre-consumer Mixed fibers (RM0260) 0.5%Recycled post-consumer Mixed fibers (RM0261) 4.5%Recycled post-consumer Cotton (RM0107) 34.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	4.0%Recycled pre-consumer Mixed fibers (RM0260) 58.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189) 18.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	20.0%Recycled pre-consumer Polyester (RM0188) 23.0%Recycled pre-consumer Mixed fibers (RM0260) 15.0%Recycled post-consumer Polyester (RM0189) 42.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	12.0%Polyester (RM0186) 21.0%Recycled pre-consumer Polyester (RM0188) 67.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	22.0%Recycled pre-consumer Polyester (RM0188) 63.0%Recycled pre-consumer Cotton (RM0106) 15.0%Polyester (RM0186)	GRS (GRS)	1000502 224251

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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	20.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
		22.5%Recycled post-consumer Cotton (RM0107)		
		55.0%Recycled pre-consumer Cotton (RM0106)		
		2.5%Recycled post-consumer Mixed fibers (RM0261)		
Dyed yarns (PC0029)	Open-end yarns (PD0066)	31.0%Recycled post-consumer Cotton (RM0107)	GRS (GRS)	1000502 224251
		20.0%Recycled post-consumer Polyester (RM0189)		
		29.0%Recycled pre-consumer Cotton (RM0106)		
		13.0%Recycled pre-consumer Polyester (RM0188)		
		3.0%Recycled post-consumer Mixed fibers (RM0261)		
		4.0%Recycled pre-consumer Mixed fibers (RM0260)		
Dyed yarns (PC0029)	Open-end yarns (PD0066)	76.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
		20.0%Recycled post-consumer Polyester (RM0189)		
		1.0%Recycled pre-consumer Polyester (RM0188)		
		3.0%Recycled pre-consumer Mixed fibers (RM0260)		
Dyed yarns (PC0029)	Open-end yarns (PD0066)	30.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
		0.5%Recycled post-consumer Mixed fibers (RM0261)		
		11.0%Recycled pre-consumer Mixed fibers (RM0260)		
		4.5%Recycled post-consumer Cotton (RM0107)		
		20.0%Recycled post-consumer Polyester (RM0189)		
		34.0%Recycled pre-consumer Polyester (RM0188)		

Place and date of issue:



Zwolle, 2023-05-16
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Page 31 / 34



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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)
Hilados Olotenses S.A.
Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	3.0%Recycled pre-consumer Mixed fibers (RM0260) 36.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189) 3.0%Recycled post-consumer Mixed fibers (RM0261) 10.0%Recycled pre-consumer Polyester (RM0188) 28.0%Recycled post-consumer Cotton (RM0107)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	20.0%Recycled post-consumer Polyester (RM0189) 4.0%Recycled pre-consumer Mixed fibers (RM0260) 3.0%Recycled pre-consumer Polyester (RM0188) 73.0%Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	78.0%Recycled pre-consumer Cotton (RM0106) 7.0%Polyester (RM0186) 10.0%Recycled pre-consumer Polyester (RM0188) 5.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	66.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186) 22.0%Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	67.0%Recycled pre-consumer Cotton (RM0106) 12.0%Recycled pre-consumer Polyester (RM0188) 21.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251

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License Number CB-CUC-851680

Page 32 / 34



Control Union Certifications B.V.
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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)

Hilados Olotenses S.A.

Global Recycled Standard (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Open-end yarns (PD0066)	69.0%Recycled pre-consumer Cotton (RM0106) 15.0%Polyester (RM0186) 11.0%Recycled pre-consumer Polyester (RM0188) 5.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	1.0%Recycled pre-consumer Polyester (RM0188) 79.0%Recycled pre-consumer Cotton (RM0106) 20.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	8.0%Recycled pre-consumer Polyester (RM0188) 80.0%Recycled pre-consumer Cotton (RM0106) 12.0%Polyester (RM0186)	GRS (GRS)	1000502 224251
Dyed yarns (PC0029)	Open-end yarns (PD0066)	9.0%Recycled pre-consumer Polyester (RM0188) 80.0%Recycled pre-consumer Cotton (RM0106) 11.0%Recycled post-consumer Polyester (RM0189)	GRS (GRS)	1000502 224251

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

Site Appendix

Under the scope of this certificate, the following facilities have been audited and found to be in conformity:

Facility name & number	Address	Process categories
Hilados Olotenses S.A. (main) 224251	CARRETERA DEL CORB,4 17178 LES PRESES Spain, ES	Spinning (PR0027) Trading (PR0030)

Place and date of issue:



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Scope Certificate Number: CU851680GRS-2023-00036632 (continued)
Hilados Olotenses S.A.
Global Recycled Standard (GRS)

Associated Subcontractor Appendix

Subcontractor name & number	Address	Process categories
Doblados Rodriguez, S.L 1090770	C/ Manuel del Valls 22-26 - P.I. les Gavarres 08711 Odena Catalonia, ES-CT Spain, ES	Spinning (PR0027)

Independently Certified Subcontractor Appendix

Subcontractor name & number	Certification body	Expiry date	Address	Process categories
S.A. DE TINTES SANZ (SATINSA) 1000502	null	2021-01-01	PASEO DE LA HABANA, 12 46890 AGULLENT Spain, ES	Dyeing (PR0008)

Place and date of issue:



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License Number CB-CUC-851680

Page 34 / 34